

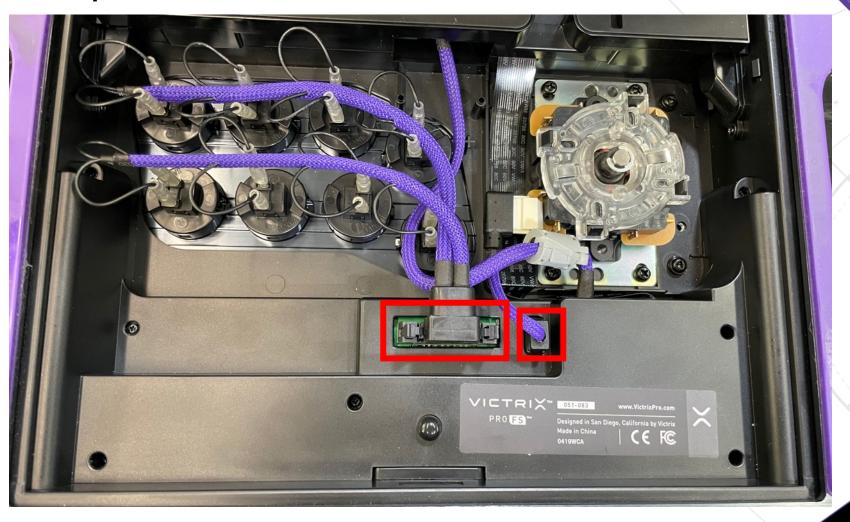






Step 1: Disconnect Main Two Wire Harnesses

- harness for the buttons has two locking tabs that push outward to release.
 The connector should then pull straight up.
- b) The smaller wiring harness for the JLF should simply pull straight up and be disconnected.



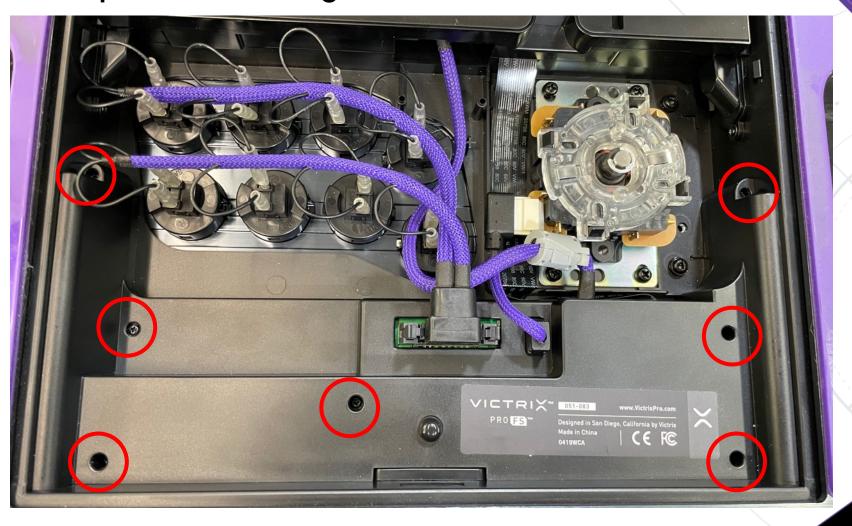






Step 2: Removing the Back Cover

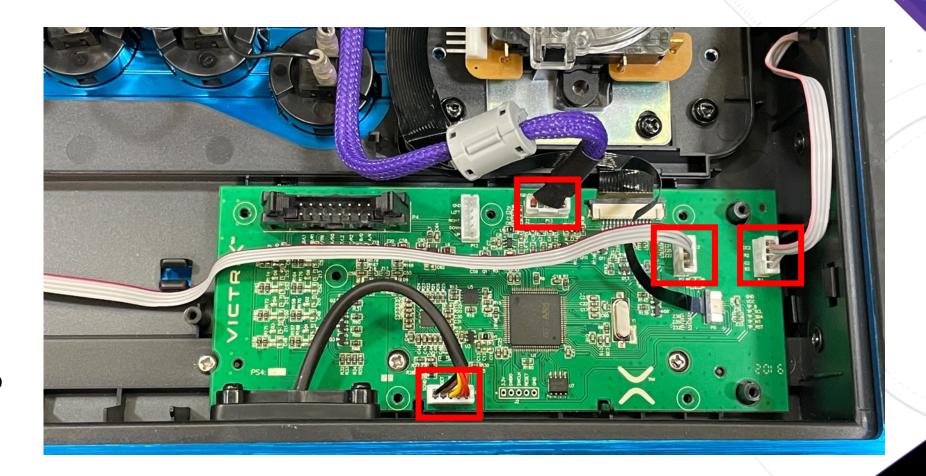
- a) A series a 7
 small/medium Philips
 head screws will need
 to be removed.
- b) Once all screws are loosened/removed, the whole plastic cover can pull up to be removed (make sure the 2 locking tabs from the previous step have been closed/locked to allow the cover to come up)





Step 3: Disconnect the 4 Wire Harnesses

- a) After removing the back plastic cover, the main PCB will be exposed
- b) Gently pull up and remove the connectors to the 4 wiring harnesses shown in the red rectangles. None of these having locking mechanisms and should pull straight up



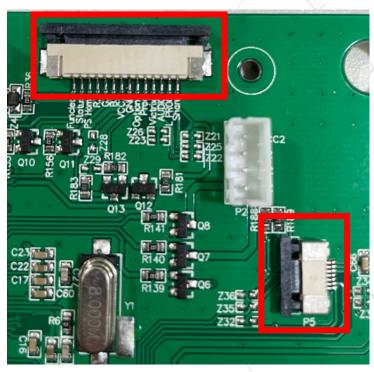




Step 4: Disconnect the 2 Ribbon Cables

- a) The ribbon cables have a locking mechanism to keep them secured. If you look closely at the connector, you will see a black tab that needs to be pulled horizontally to release.
- b) Once the tab is released, you can gently pull the ribbon cables horizontally along the PCB to disconnect

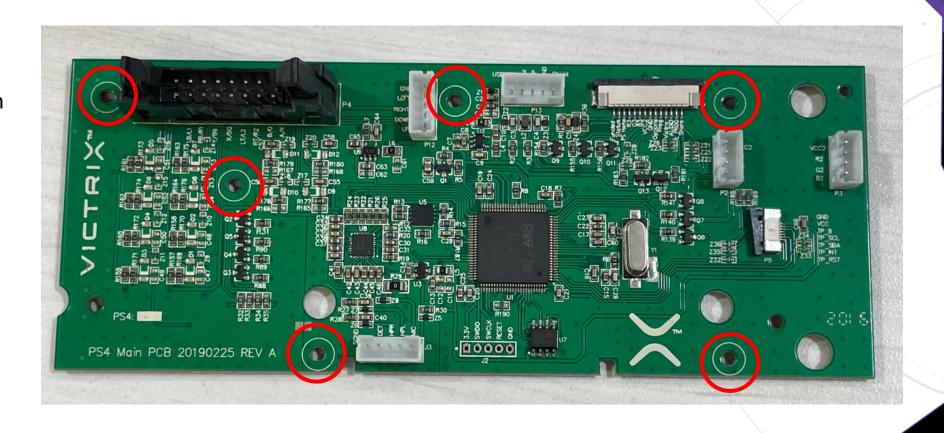






Step 5: Remove the Main PCB

- a) After all cables and connectors have been disconnected, there are 6 screws securing the PCB.
- b) Use a small Philips head screwdriver to remove the 6 screws circled in red.





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Step 6: Reassemble

- a) After the PCB has been removed, you can install the new PCB following the same steps in reverse order.
- b) When connecting the 2 ribbon cables, make sure the locking tab is in the open position (shown in the Righthand picture in Step 4). Once the ribbon cable has been fully inserted, you will need to push the tab towards the connector itself to close/lock the tab.



